



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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C2-3-8

Job Sheet 196204



Part No: C2-3-8

Job Qty: ~~50 pcs~~ 58 pcs

Part Name: Actuator Shaft Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: 6/10/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: C2-3-8 REV.2 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |            |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 120   | SL-154 - 1 | 50 pcs | 6/10/19    | 6/10/19  | 1.00      | 5.00    | SL-154 - 1            |           | <i>19/06/24</i> |
| 130   | QC 2       | 50 pcs | 6/10/19    | 6/10/19  | 0.00      | 0.00    | QC 2 - 1              |           |                 |
|       |            |        |            |          |           |         | QC 2 - 12             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 14             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 17             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 19             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 2              |           |                 |
|       |            |        |            |          |           |         | QC 2 - 20             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 22             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 23             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 25             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 32             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 33             |           | <i>19/06/24</i> |
|       |            |        |            |          |           |         | QC 2 - 35             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 39             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 4              |           |                 |
|       |            |        |            |          |           |         | QC 2 - 40             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 44             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 45             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 48             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 49             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 50             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 51             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 52             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 57             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 62             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 63             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 8              |           |                 |
|       |            |        |            |          |           |         | QC 2 - 66             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 64             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 65             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 5              |           |                 |
|       |            |        |            |          |           |         | QC 2 - 71             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 73             |           |                 |
|       |            |        |            |          |           |         | QC 2 - 69             |           |                 |
| 140   | QC 8       | 50 pcs | 6/10/19    | 6/10/19  | 0.00      | 0.00    | QC 8 - 12             |           |                 |
|       |            |        |            |          |           |         | QC 8 - 14             |           |                 |
|       |            |        |            |          |           |         | QC 8 - 17             |           |                 |
|       |            |        |            |          |           |         | QC 8 - 20             |           |                 |
|       |            |        |            |          |           |         | QC 8 - 25             |           |                 |
|       |            |        |            |          |           |         | QC 8 - 3              |           |                 |
|       |            |        |            |          |           |         | QC 8 - 32             |           |                 |

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Container No: S196195



Part: C2-3-8

Job No: 196204

Serial No/Batch: S196195

Revision: 2

Inspector:

Exp Date:

Inspection:

Plex 6/10/19 8:14 AM Dart.Renwick.Jennifer

|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  |                                 |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|--------------------|------------------|---------------------------------|--|
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 33                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 35                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 39                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 4                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 44                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 45                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 49                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 58                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 8                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 9                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 68                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 67                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 1 (A)                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 47                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 40                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 52                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 23                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 8 - 57                       |  |
| 150                                                                                                                                                                                                                                                                                                                                                                              | Packaging 3-1 - Stock - B4B 50 pcs | 6/10/19            | 0.00 0.00        | Packaging 3 - 1 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 2 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 3 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 4 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 5 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 6 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 7 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 8 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 9 - B4B           |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 10 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 11 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 12 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 13 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 14 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 15 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 16 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 17 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 18 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 19 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 20 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 21 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 22 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 23 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 24 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 25 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 26 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 27 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 28 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 29 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 30 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 31 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 32 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 33 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 34 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 35 - B4B          |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | Packaging 3 - 36 - B4B          |  |
| 160                                                                                                                                                                                                                                                                                                                                                                              | QC 21 - FG 50 pcs                  | 6/10/19            | 0.00 0.00        | QC 21 - FG - 21                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 21 - FG - 70                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                    |                    |                  | QC 21 - SA - 53                 |  |
| Part Op 120 - SL-154 (MORI SL-154 LATHE) 1-Machine as per folio FB807 FOLIO REV: <u>AA</u> DWG REV: <u>21</u><br>Descriptions: <u>2</u> 2-Debur<br>130 - (QC2- Inspect parts off machine FAI/FAIB)<br>140 - (QC8- Inspect parts - second check)<br>150 - (Identify as per dwg & Stock Location: _____) Identify and Stock<br>160 - (QC21- Final Inspection - Work Order Release) |                                    |                    |                  |                                 |  |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                   |                                    |                    |                  |                                 |  |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                               | <b>Component Name</b>              | <b>Quantity</b>    | <b>Operation</b> | <b>Container</b>                |  |
| MBRONZR1.000                                                                                                                                                                                                                                                                                                                                                                     | Bronze Round Bar 1.000"            | .1500 ft (.003 ea) | 120-SL-154 - 1   | <u>512557</u><br><u>5062428</u> |  |

GN 191

JUL 08 2019

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 120-SL-154 - 1                     | MBRONZR1.000   | 0        | 0         | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 6/10/19 8:14 AM Dart.Renwick.Jennifer



